



M. Koskela OY
Machine Tools Company since 1978

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EPÄKESKOPRÄSSIT





C-Framed Models PE30H PE45M PE63AM PE80AM

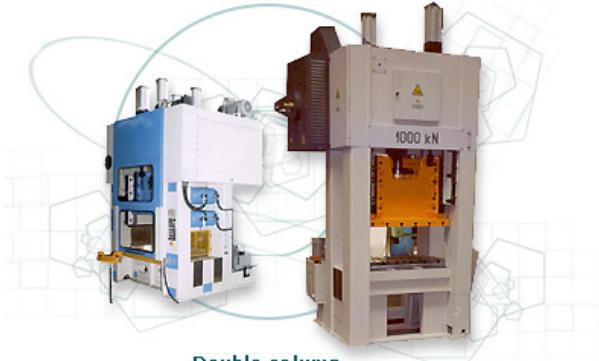
Technical data		PE30H	PE45M	PE63AM	PE80AM
Nominal press force	kN	300	450	630	800
Stroke length	mm	6+60	6+90	8+100	8+120
Slide adjustment	mm	50	50	80	90
Nominal number of strokes per minute	min -1	145	130	100	80
Adjustable strokes per minute (frequency invertor for motor speed variation)	min -1	option	option	option	option
Shut height (distance table-slide) - Distance b/n table&slide, when in BDC, max stroke length and adjustment UP	mm	270	290	350	350
Throat depth (C-frame depth)	mm	170	205	280	280
Distance between uprights	mm	210	240	350	330
Table dimensions	mm	550x310	700x400	900x560	1000x600
Table hole diameter	mm	dia.125	dia.165	dia.250	dia.250
Slide dimensions	mm	280x250	320x320	450x340	550x440
Slide guides	pcs	6	6	6	6
Slide hole diameter	mm	dia.32H7	dia.40H7	dia.50H7	dia.50H7
Table operating height	mm	780	790	800	800
Motor power	kW	2,2	5,5	5,5	5,5
Auxiliary motor for slide height adjustment	kW	NA	NA	NA	NA
Max. pressure in pneumatic system	bar	6	6	6	6
Overall dimensions (LxWxH)	mm	160x1460x2160	1125x1280x2325	1400x1390x2840	1400x1450x2940
Weight	Kg	2200	2850	4600	6000
Standard Equipment and Options (against payment):					
Manual stroke adjustment		YES	YES	YES	YES
Manual slide adjustment		YES	YES	YES	YES
Motorized slide adjustment		option	option	option	option
Mechanical overload safety device		YES	YES	YES	YES
Hydraulic overload safety device (man.discharge)		NO	NO	option	option
Hydraulic overload safety device (aut.discharge)		NO	NO	option	option
Gear (helical)		NO	NO	YES	YES
Automatic lubrication		YES	YES	YES	YES
Balancing cylinders		NO	NO	YES	YES
Two hands control unit		YES	YES	YES	YES
Pedal		option	option	option	option
Stroke counter		YES	YES	YES	YES
Mechanical barrier guard		YES	YES	YES	YES
Photocell barrier guard		option	option	option	option
Bolster plate and plug		option	option	option	option
Frequency invertor for speed variation		option	option	option	option
Touch screen		option	option	option	option
Die cushion		option	option	option	option
Anti-vibration pads		option	option	option	option





C-Framed Models

PE100MA PE120MA PE130MA PE150MA PE160MA PE180MA PE200MA PE220MA



Double column

The eccentric presses from the list of VEDI International Ltd. are designed for machining work pieces under power from 25 to 250 tons. High quality of the components, reliable security systems, modern design, easy operation and maintenance, are the main characteristics of the machines. Choosing whichever of the presses you always choose quality, which we guarantee.



Kysy suurempia malleja PE- 250C PE 315C PE 400

VALIKOIMAAN KUULUVAT MYÖS DOBLE COLUMN PRÄSSIT. KYSY!